



990 NE 44th Avenue
Des Moines, IA 50313
(515) 244-4259

Invoice

Date	Invoice #
4/2/2019	25086

Bill To
SOUTHERN IA WHOLESALE PO BOX 333 LEON, IA 50144

P.O. No.	Terms	Due Date
	Due on receipt	4/2/2019

Qua...	Description	Rate	Amount
	2000 WESTERN STAR VIN 2WKEDDXJ8YK965233 OLD ESN 06R0547910 GOOD USED ENGINE 6067BK60 06R0494010 430/500 HORSE POWER MILES 387969		
4	HUN/12004-3401 REAR MOUNT	9.30	37.20
2	HUN/12004-3402 REAR MOUNT	15.18	30.36
4	5/8" X 4" BOLT(DAD10128)	2.25	9.00
4	5/8" LOCKNUT BRU10-BRS10-DPD10-DND10-JFS10	1.78	7.12
8	5/8" WASHER (HGD10)(BCA10)(BBA10)	1.56	12.48
1	WWS/22028-3411 RADIATOR PIPE GASKET	11.18	11.18
2	CB1125-2 FRONT MOUNT	27.88	55.76
2	HUN/M602-50NR RADIATOR MOUNT	10.64	21.28
2	IPC/947271 TORQUE ROD	121.86	243.72
1	BELT-V 17/32TW 17544DYC	15.05	15.05
1	2PB50E BELT	34.47	34.47
3	17620 BELT	24.36	73.08
1	2PB545 BELT	33.67	33.67
1	FREIGHT @COST	36.19	36.19
1	USED 60 SERIES ENGINE 500 HP	6,500.00	6,500.00
71	LABOR (JOE-71)	49.29577	3,500.00
1	INPUT SHAFT KIT K2468 FULLER	236.46	236.46
1	WESTERN STAR CLUTCH SHAFT WWS/25210-3405	52.17	52.17
1	WWS 25210-3406 SHAFT	21.15	21.15
1	CLUTCH REMAN TP108391-93SDR 2050	574.00	574.00
1	REAR MAIN SEAL DDE 23519651	53.27	53.27
1	SCUFF PLATE DDE 05100532	14.07	14.07
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12	FLYWHEEL BOLT DDE 08929795	4.10	49.20
3	ANAEROBIC GAS PEX/51813	13.86	41.58
1	RESURFACED FLYWHEEL	92.14	92.14
1	TRUCKLUBE SPECIAL	339.00	339.00
6	COOLANT(EXTENDED LIFE)	14.74	88.44
2	P181016 AIR CLEANER (AF1616) WESTERN STAR <SHOP>	52.14	104.28
1	MISC \$ 1500.00	0.00	0.00
1	DOUG'S COST IN THE WESTERN STAR	0.00	0.00
1	1/2" DRAIN COCK 9KF (-F-)	17.35	17.35
1	1/4" PIPE PLUG 109XC (-C-)	2.16	2.16
1	REG VALVE ASSY DDE/23512901(8929283)	46.46	46.46
1	REGULATOR GASKET 08929347	3.14	3.14
1	RELIEF ELBOW ASSY DDE/23528691	84.28	84.28
1	RELIEF GASKET 05117269	3.14	3.14
1	OIL SUMP O-RING 23505891	4.42	4.42
1	OIL SUMP O-RING 23505892	3.91	3.91
1	OIL COOLER O-RING DDE/08929289	8.13	8.13
1	OIL COOLER O-RING DDE/23508392	4.10	4.10
1	OIL COOLER O-RING DDE/23532850	6.54	6.54
2	OIL COOLER HOSE DDE/23506325	14.79	29.58
4	3 1/2 HIGH TORQUE CLAMP CT-350	13.01	52.04
1	WATER PUMP O-RING (OLD) DDE/23526038	16.93	16.93
2	THERM 190 DDE 23532436	39.95	79.90
2	THERMOSTAT SEAL 186780	14.50	29.00
4	#6 HOSE (HE2199-P/HE2196-K)	6.28	25.12
4	#6 HOSE END (STRAIGHT) FG3454	8.81	35.24
1	#8 HOSE HE2210-P OR HE2209-K	6.70	6.70
2	#8 HOSE END (STRAIGHT)FG3792	11.04	22.08
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1	FUEL SHUT OFF VALVE DDE 23517075 <A5>	31.12	31.12
1	D-2 GVN R BW/ 0R275491	19.95	19.95
1	#20 HOSE CLAMP LINED 5720L	1.99	1.99
1	PLUG FEMALE MAG DDE/23505720	6.14	6.14
1	1/2P X 5/8H 90DEG NIPPLE 816H (-E-)	8.88	8.88
20.5	5/8 SILICONE HOSE**	5.85	119.93
8	#10 HOSE CLAMP LINED 5710L	1.99	15.92
10	CUSHION CLAMP 5-46124	1.91	19.10
1	18" FLEX PIPE EF5018S	54.99	54.99
2	5" EXHAUST CLAMPS 50PLS (PREFORM)	12.49	24.98
1	3" HIGH TORQUE CLAMP CT-300LSS	12.65	12.65
1	TURBO O-RING (NECK) 23508408	12.38	12.38
1	1/4" PIPE PLUG 109XC (-C-)	2.16	2.16
2	125G SHUT OFF VALVE	18.61	37.22
1	USED EXH MANIFOLD	75.00	75.00
2	T/HOSE DDE/08929875	14.56	29.12
4	#28 HOSE CLAMP LINED 5728L	2.19	8.76
1	ACC DRIVE O-RING DDE 08929253	9.40	9.40
3	INTAKE GASKET DDE/23517875	12.99	38.97
3	EXHAUST GASKET DDE 23539193	10.63	31.89
1	TURBO MOUNT GASKET DDE/08929529	5.95	5.95
4	TURBO NUT DDE/11506101	1.79	7.16
1	TURBO DRAIN GASKET 08929285	2.73	2.73
1	TURBO FEED LINE 23539287	57.92	57.92
1	FG2629-HE4040 A/C LINE	38.46	38.46
1	RAD CAP 10LBS RC1030 (PETE) <B16>	11.19	11.19
1	UPPER VC GASKET DDE/23511991	31.79	31.79
1	VALVE COVER GSKT (GREY) DDE/23516322	42.65	42.65
1	OPS SENSOR DDE/23532797 <C4>	91.17	91.17
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1	AIR TANK DRAIN VALVE VL2143 OR 1111-000 <C9>	16.95	16.95
2	U-JOINT 5-280X <Q>	50.21	100.42
1	U-JOINT 5-281X <Q>	100.11	100.11
14	SHC 75/90 (GEAR OIL/PINT)-363 <SHOP>	4.79	67.06
1	COOLANT FLUSH <SHOP>	49.95	49.95
4	BRAKE CLEAN SIL 3M-8880 <SHOP>	4.01	16.04
20	LRG ZIP TIES	0.25	5.00
3	ROLOC DISC <WEST18>	2.25	6.75
<p>UNIT BROUGHT TO PRO DIESEL FOR ENGINE FAILURE. TOWED THE UNIT INTO THE SHOP. DRAINED THE COOLANT. REMOVED THE HOOD. REMOVED THE RADIATOR AND AIR TO AIR ASSEMBLY. SUPPORTED THE TRANS WITH A JACK. REMOVED THE BELL HOUSING BOLTS. UNHOOKED THE ENGINE. DRAINED THE OIL AND REMOVED THE OIL PAN AND OIL PUMP. REMOVED THE MOTOR MOUNT BOLTS. REMOVED THE ENGINE.</p> <p>CHANGED OVER A GOOD USED 60 SERIES ENGINE. REPLACED THE EXHAUST MANIFOLD WITH A GOOD USED ONE. THE MANIFOLD WAS CRACK ON THE ORIGINAL ENGINE AND DIFFERENT ON THE GOOD USED ENGINE</p> <p>RESEALED THE OIL COOLER HOUSING. RESEALED THE BELL HOUSING AND REPLACED THE REAR MAIN OIL SEAL. REPLACED THE INPUT SHAFT IN THE FRONT OF THE TRANS, INSTALLED A REMAN CLUTCH. INSTALLED THE ENGINE WITH NEW REAR MOTOR MOUNTS AND HARDWARE.</p>			
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	<p>HOOKED UP THE ENGINE. RESEALED THE OIL PAN WITH A NEW GASKET. FILLED THE CRANK CASE WITH NEW OIL REPLACED THE OIL AND FUEL FILTERS. REPLACED THE ENGINE BELTS. CHECKED THE AIR TO AIR COOLER. INSTALLED THE RADIATOR ASSEMBLY. REPLACED HOSES AND CLAMPS AS NEEDED. FILLED THE COOLANT SYSTEM AND PSI CHECKED:ok.. INSTALLED THE HOOD.</p> <p>GREASED THE CHASSISES AND CHECKED THE FLUID LEVELS. CHECKED THE TIRES AND LIGHTS.</p> <p>REPLACED THE AIR CLEANERS REPLACED BOTH REAR TORQUE BARS REPLACED THE BELTS REPLACED THE U-JOINT AT THE POWER DIVIDER AND BOTH SHORT SHAFT U-JOINTS.</p> <p>THING THE UNIT IS GOING TO NEED. DRAGLINK, PITMAN ARM , RIGHT REAR DRIVE WHEEL SEAL IS WET, BOTH REAR DRIVE BRAKES. LEFT FRONT DRIVE BRAKE, STEER AXLE SPRING PINS AND BUSHING, (THE RIGHT SIDE IS WORN BAD) BRAKE HOSES TIGHTED UP.</p> <p>THANK YOU FOR YOUR BUSINESS!</p>		

CUSTOMER APPROVAL: _____ DATE: _____

ACCOUNTS NOT PAID WITHIN 30 DAYS OF DUE DATE ARE SUBJECT TO A 1.5% MONTHLY FINANCE CHARGE.

RETURNED CHECKS WILL BE REPRESENTED ELECTRONICALLY, PLUS STATE ALLOWED FEE.

Total	\$13,978.39
Payments/Credits	\$0.00
Balance Due	\$13,978.39